

**FIG. 1**  
**Prior Art**

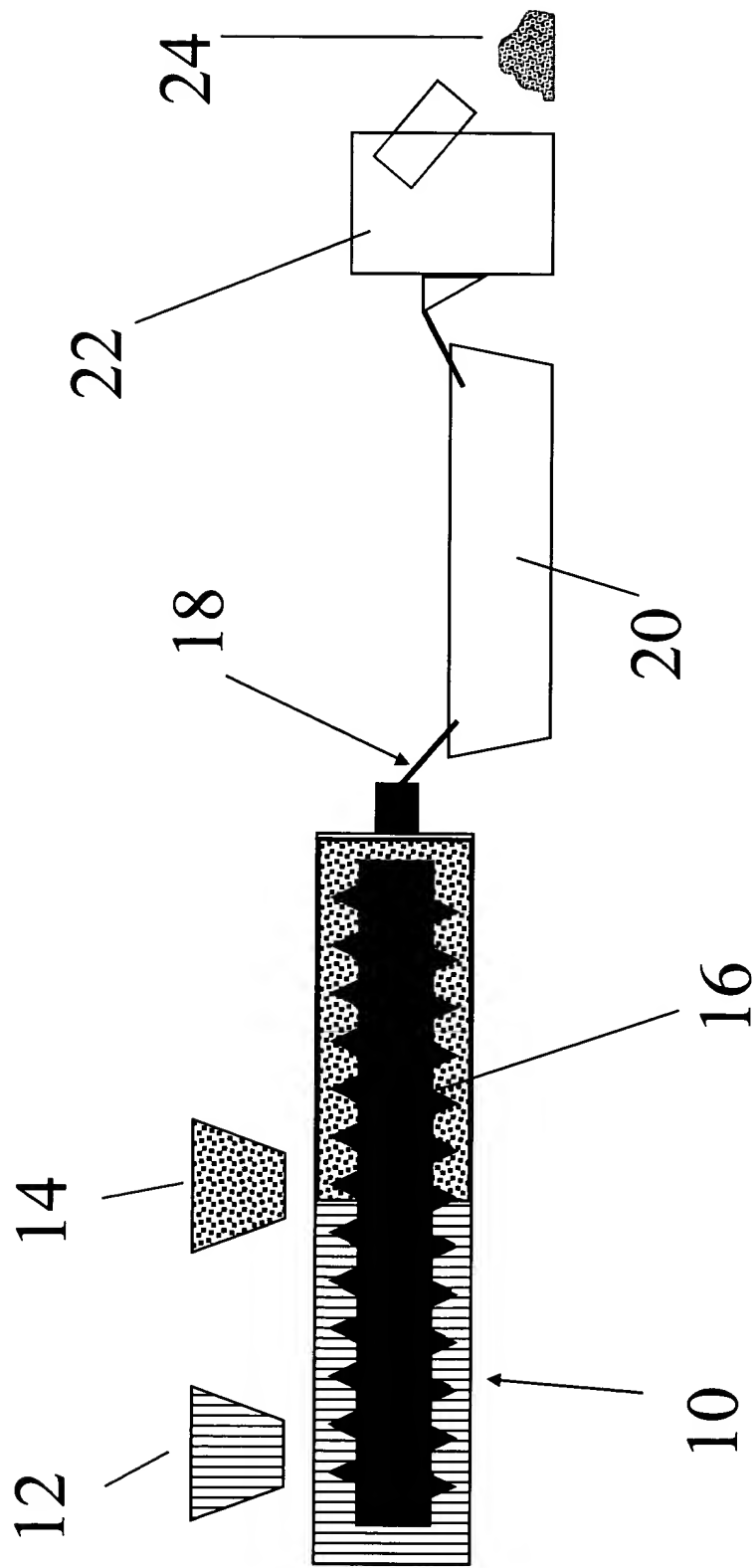


FIG. 2A Off-line Coating

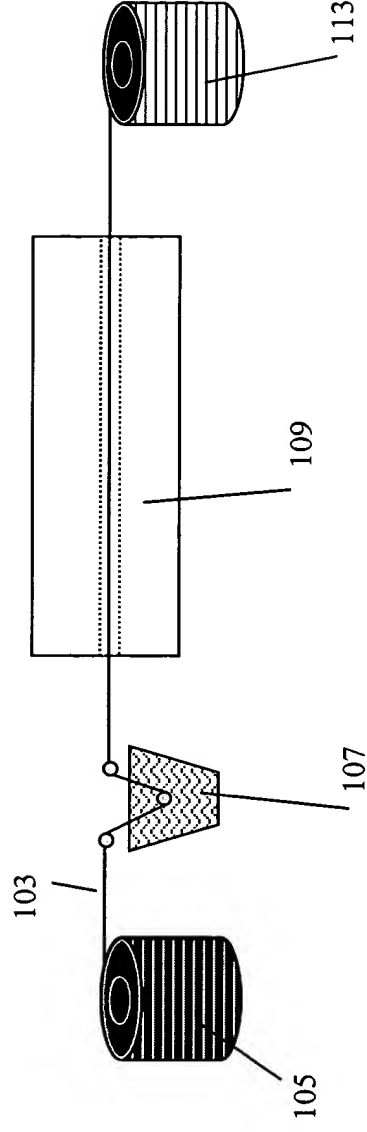


FIG. 2B In-line Coating

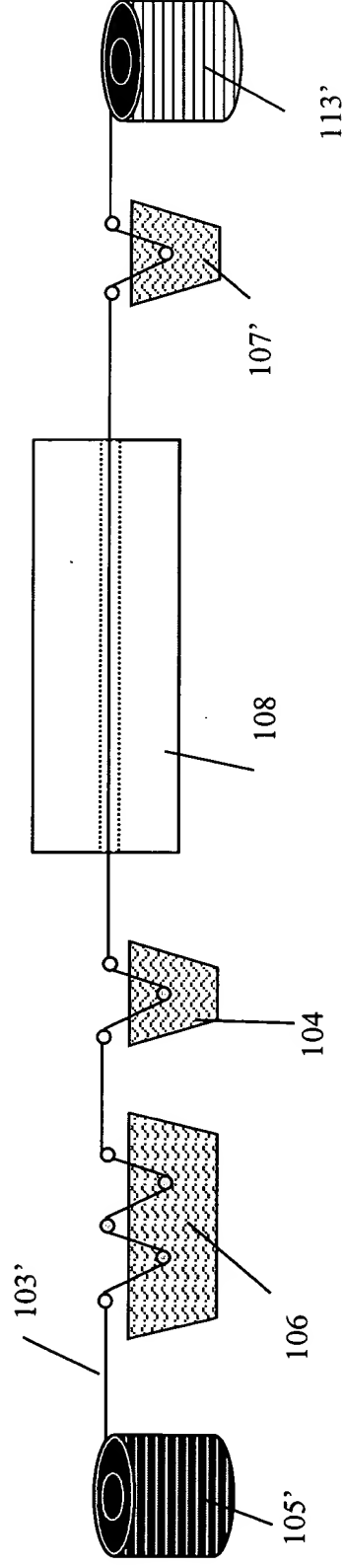
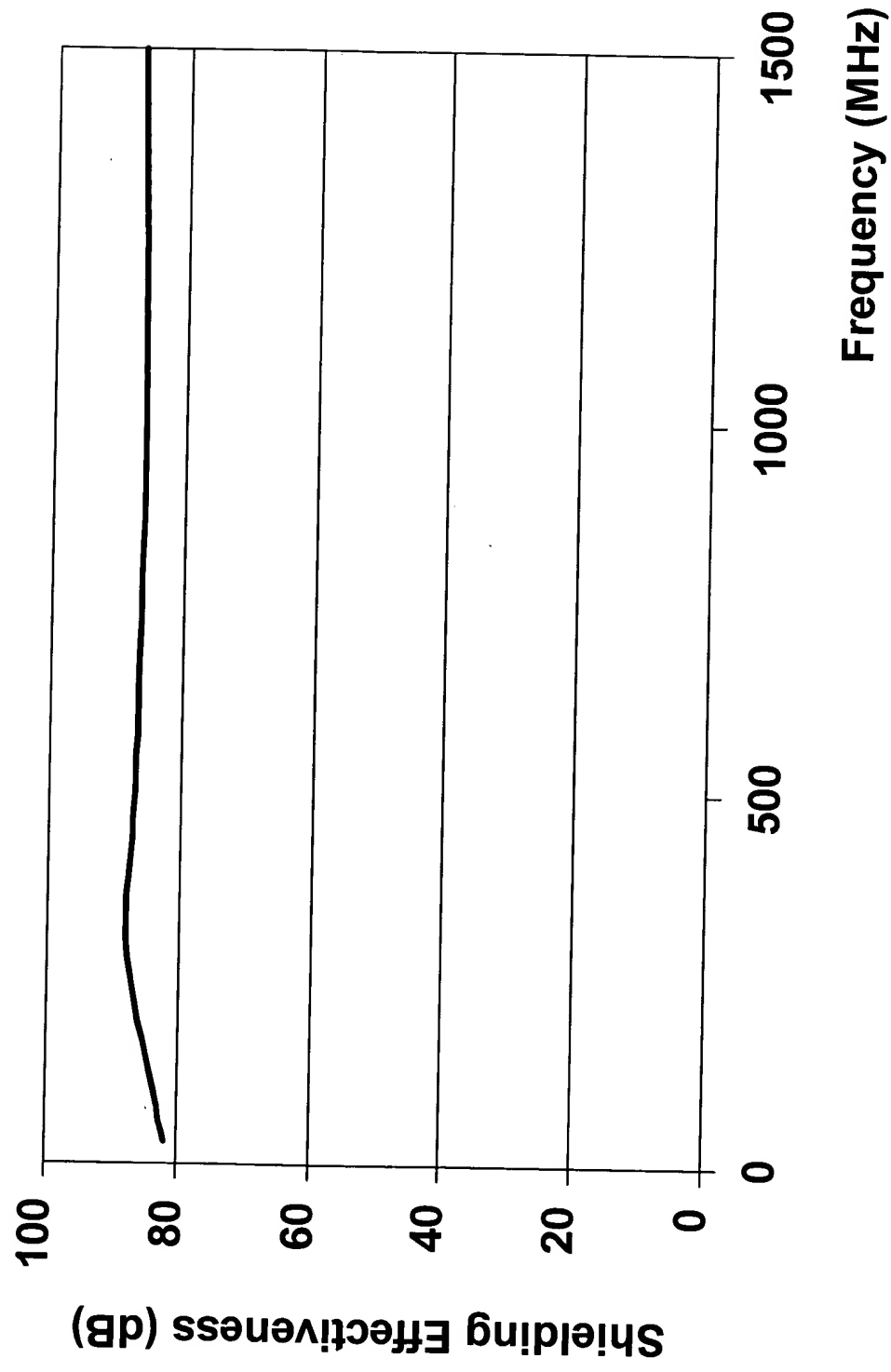


FIG. 3



TOP SECRET

FIG. 4

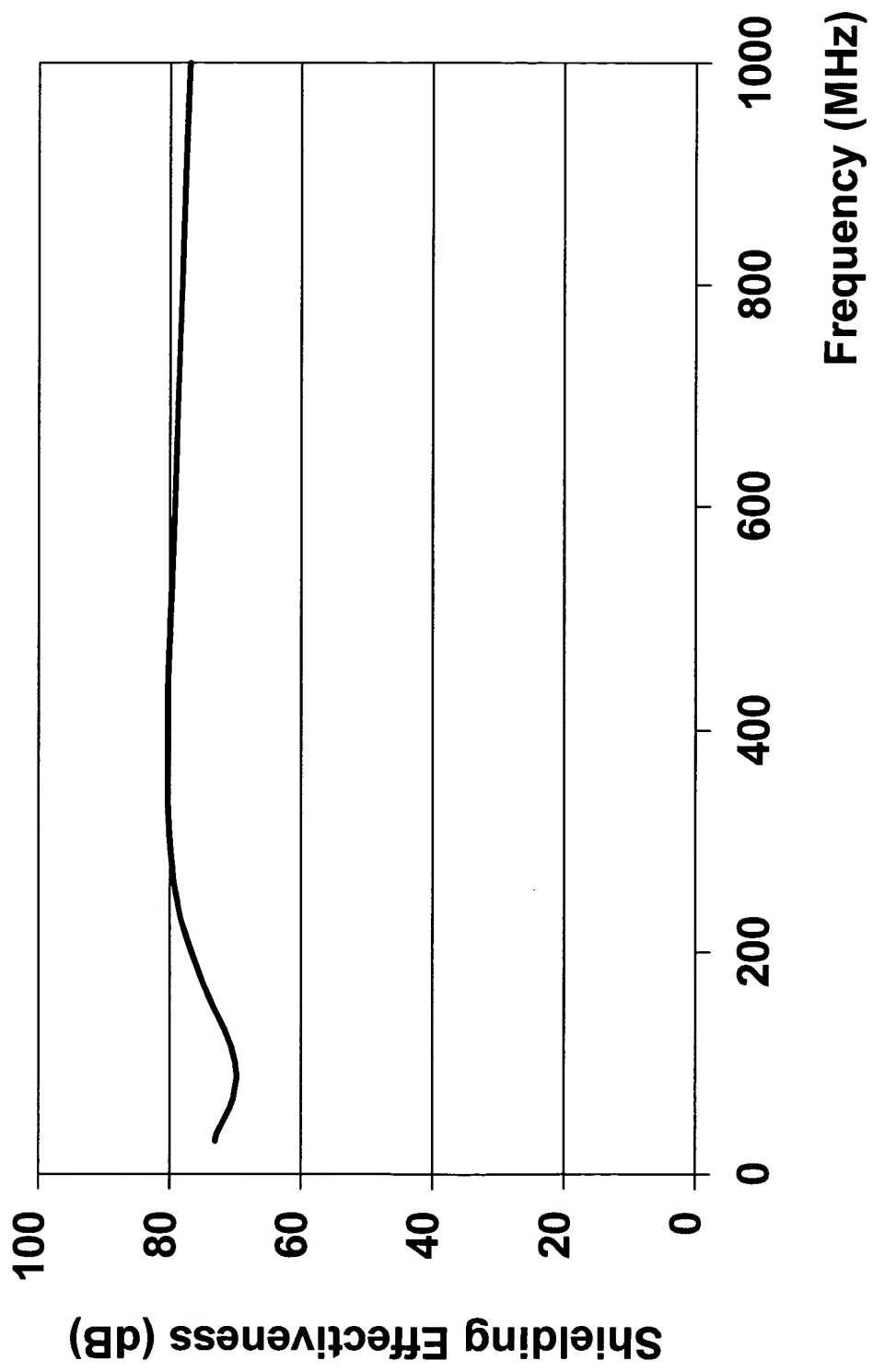


FIG. 5

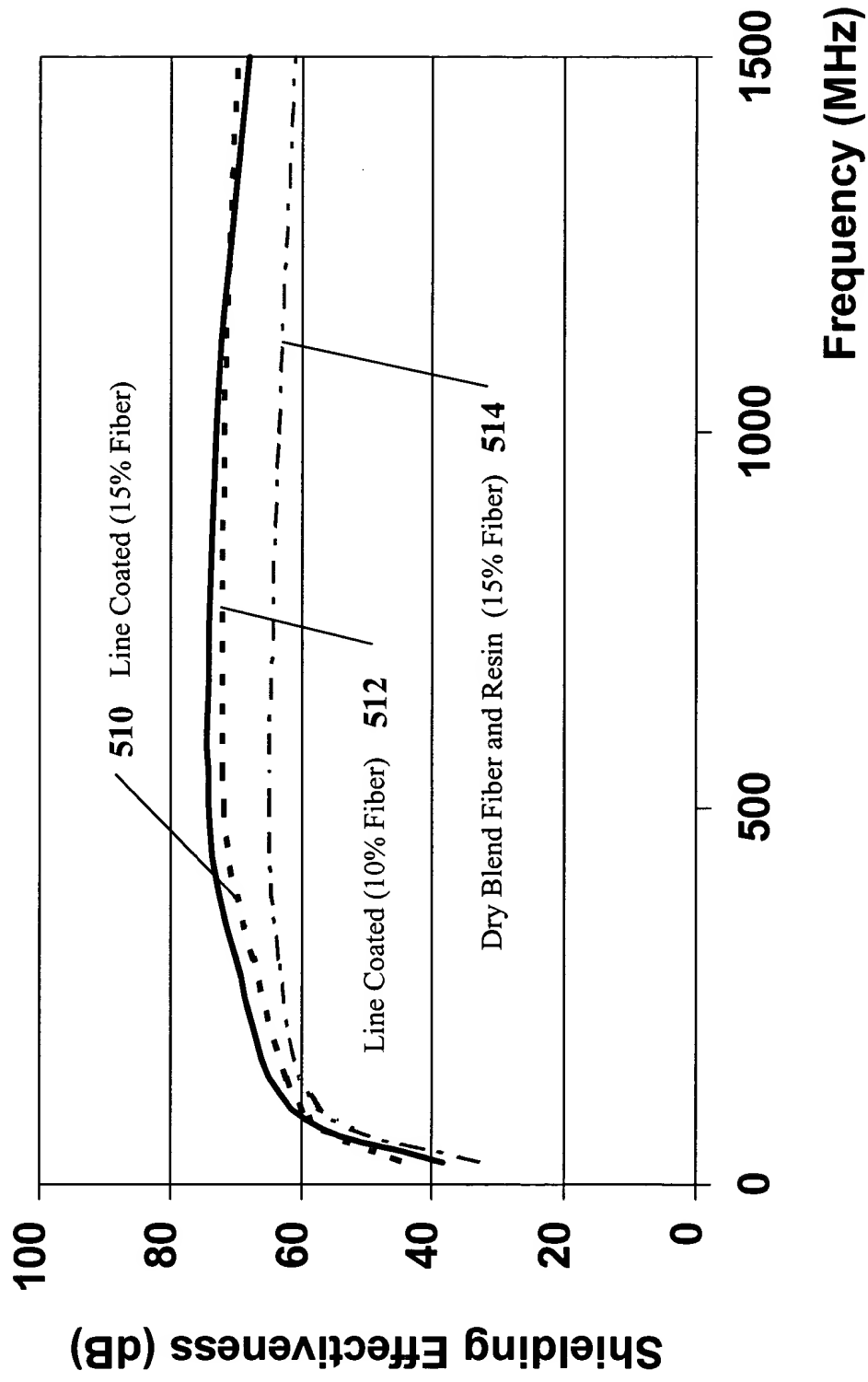


FIG. 6B

FIG. 6A



FIG. 6B

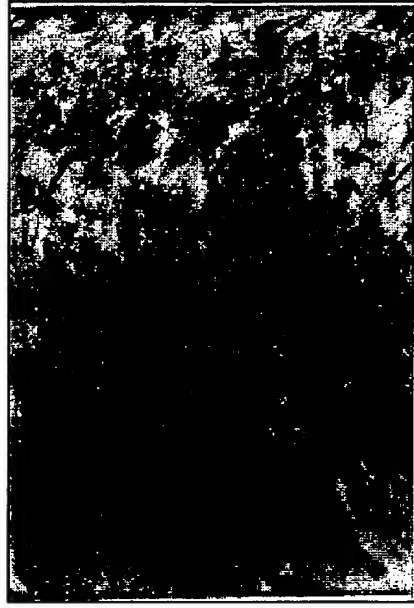


FIG. 6C

